

Piston Rings

Cylinder No.	1	2	3	4	5	6	7	8
End Gap								
Top	.018	[Handwritten wavy lines across cylinders 2-8]						
Second	.022	[Handwritten wavy lines across cylinders 2-8]						
Oil	—							
Side Clearance								
Top								
Second	NA							
Oil								

Connecting Rods

→ Press fit

Rod No.	1	2	3	4	5	6	7	8
Wrist Pin O. D.								
Small End I. D.	NA							
Clearance								

Fastener Torque: Inner: 55 ARP Outer:

Rod Nos.	1&2	3&4	5&6	7&8
Side Clearance	.008	.009	.008	.008

Valve Springs

2.112 1.77 2 valves 6x

Cylinder No.	1		2		3		4		5		6		7		8	
	int	exh	int	exh	int	exh	int	exh	int	exh	int	exh	int	exh	int	exh
Installed Height																
Shim																
Seat Pressure																
Open Pressure																
Coil Bind																
Piston to Valve Clearance																

Camshaft

Comp — See cam card

Grind Number: _____ Duration @ 0.050": _____
 Lobe Center: _____ Installed @ Intake Centerline: _____
 Lobe Lift: _____ Rocker Arm Ratio: _____
 Theoretical Lift: _____ Actual Lift: _____

Valve Lash

→ Hyd. 0 Lash 3/4 preload

Intake: _____ Exhaust: _____ Head Fastener Torque: 95

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Comp
CAMS

→ Comp CAMS Double roller timing set